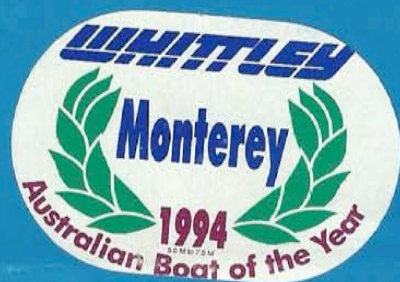


# WHITTLEY



## *Cruisers - Monterey*



*Hand Crafted Family Cruisers in  
the Whittley Tradition*

**Whittley Design Challenge...**  
*to construct a family cruising  
boat to superior standards  
with solid blue water handling  
capabilities.*

**Whittley Design Solution... Whittley Monterey.**

*The new release Whittley Monterey is an exceptional open  
water cruising boat, a craft which is without peer in  
Australia. Discerning boat buyers who appreciate the  
values of fine quality and a pleasing blend of both modern  
and traditional design qualities, will admire the Whittley  
Monterey as an exceptional family cruiser.*

*Hand crafted by the Whittley family, your assurance of  
quality lies in the enduring Whittley manufacturing ethos  
of "low volume - high quality" production. In a world  
geared to mass production to satisfy never ending  
efficiencies of scale, it is refreshing to have on offer a  
family boat which is truly crafted with pride for your  
boating pleasure.*



## ***The Helm Position***

Any skipper worth his salt will feel right at home at the helm of the Whittley Monterey. The helm position is elevated above the cockpit floor to provide vision through the armour plate glass 'screen while seated, but above the 'screen when standing. From a standing position, the forward vision is exceptional providing a clear view of the entire front deck and beyond. And to further assist your vision the top of the dash is carpeted to cut down reflection.

The teak helm module is well laid out with a comprehensive array of instruments including water pressure, volt meter, trim gauge, fuel level, tachometer and speedo. All instrumentation is factory fitted and all electrical systems are wired through a quality marine grade fuse panel mounted at the helm.

If you are the type of boater who needs to have the full array of electrical equipment then there is ample room behind the protection of the screen to fit a sounder or GPS unit.



## Hull Configuration

Jim Whittley has designed a superb open water hull with exceptional stability characteristics. The Monterey has a fine entry to slice through the slop, flattening out to a smooth riding deadrise at the transom of 19 degrees. Strategically positioned lifting strakes, two either side of the keel, aid quick planing and assist in ensuring a dry ride.

In profile the hull is blessed with exceptional freeboard, flowing seaworthy lines and a stylish Euro design transom.

A key feature of the Monterey is the separate anchor locker which has easy deck access. The Whittley "lazy

anchor" system makes your boating a breeze.

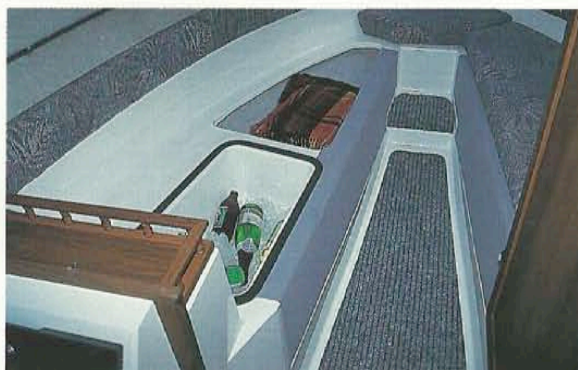
A key design feature of the Monterey is the exceptional beam across the chines. In addition to giving the hull an enormous capacity to carry big loads of people, fishing gear and camping equipment, the beam width allows the additional weight of a sterndrive engine to be handled with ease.

Proudly Aussie designed and developed, the Whittley Monterey is a superbly balanced rig which successfully blends classic seaworthy design values with graceful modern features.

## Interior Comfort

In developing the Monterey, Jim Whittley has pioneered a unique cockpit floor design, the flow-through system. Within the Monterey there is no step down into the front cabin, yet the floor is deep enough to provide ample seated headroom and a sub-floor fuel tank can also be fitted aft if required.

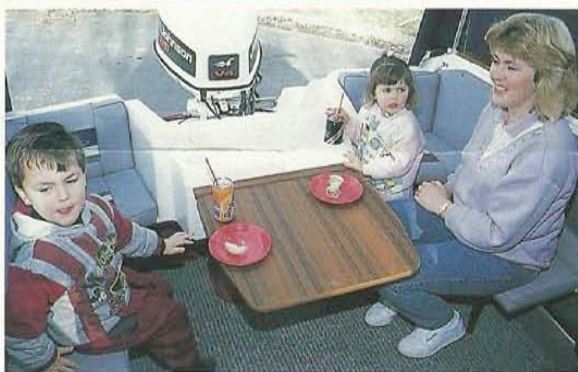
By virtue of a gracious downward sweep of the floor line, you can move from the cockpit to the cabin without having to trip down any steps. Rather in the one flowing motion, the floor flows from the cockpit into the cabin.



## Performance & Handling

While the Whittley Monterey has been primarily designed for family cruising, the unique design features accommodate the needs of fishermen and water sports lovers too. With a boat load of people plus a weekend's worth of gear, this rig has the get and go to delight even the most demanding of boaters.

The hull planes effortlessly while forward vision from the helm is maintained coming "over the hump". Whether powering out to your favourite fishing spot or cruising at 3,000 RPM to a secluded overnight camping location, the Whittley Monterey will track as true as a laser beam, taking in its stride even the lumpiest sea conditions.



This is a thoroughly tested and highly developed hull with superb manners. From the helm position you are in total control of an eminently seaworthy hull. It is stable at rest, has a high interior freeboard and permits the comfortable movement of crew on board without undue heeling.

Whether calling on all the power your engine can deliver to haul out multiple skiers, cruising with a big payload on board or throttled right back for trolling, the Monterey hull offers a delightful planing attitude.

Up front the cabin is tastefully finished with quality fabric on the bunk cushions and storage shelf bolster. The bunk cushions are backed with marine grade timber for rigidity and a positive fit, while the cabin is completely lined over the head and sides with no fibreglass visible at all. In addition to deadening water noise on the hull, the lining prevents overnight condensation forming while sleeping on board.

By day the cabin provides exceptional shelter from the elements. And by night in-fill cushions slot into the walk through to form a huge bed. Even a lanky ruckman can stretch out in the cabin.

Within the cabin there is seemingly no end to the features built in as standard equipment. A fully sealed, self draining and insulated ice box is fitted under the port bunk, to the side is a compact teak storage section for cups or the like. To starboard is a portable toilet neatly located adjacent to the bulkhead. The cabin has a 12 volt reading lamp, heaps of under bunk storage and a teak companionway door system which allows the cabin to be isolated from the rest of the boat when privacy is needed.

The openness of the Monterey is a design break through. You can have the best of both worlds with an open

airy boat when the sun shines, or a sealed off cabin if you wish.

When the companionway door is left open, the Monterey has a full openness about the craft with the cockpit and the cabin all flowing into one extensive area.

Access to the deck hardware is gained through a huge hatch which can be opened from either the inside or the outside. In fact the hatch has an entirely functional seal which prevents water drips from spray or the after customary boating hose down, seeping inboard.



## *The Cockpit*

Years of experience in cruising boat design underlies the outstanding use of available space in the cockpit. The elevated side pockets are set at two levels for double the storage capability. Full length rods are provided for in one pocket, while skis will fit in another and there are still two more waiting for your gear.

By tilting forward the helmsman's seat pad the sink is revealed complete with a pressurised water system. Under the passenger's seat pad is a single burner spirit stove.

And both elevated stations have more storage behind the hinged cupboard doors. When skiing, cruising or just socialising on board, both the seat bolsters swing forward so that you can sit facing the transom.

For'ard of the outboard well is a hand polished hinged teak table which swings into position and held secure by a compact arm. Side seats slip aft to provide seating around the table for four people.

The Whitley Monterey is fitted with a full set of camper covers as standard equipment. This allows the weekend cruising family to zip up overnight for total privacy and be totally self sufficient in their own floating apartment.

At the transom, stern quarter seats provide a comfortable position for passengers to enjoy cruising trips, while the base pops out easily for fishermen who need to get right into the transom.

## Construction

Whitley powerboats are built to perform... and be enduring to preserve your investment in your family's boating pleasure. The Monterey is manufactured by a skilled and highly experienced team of tradesmen using only superior materials to construct the fibreglass hull and deck components.

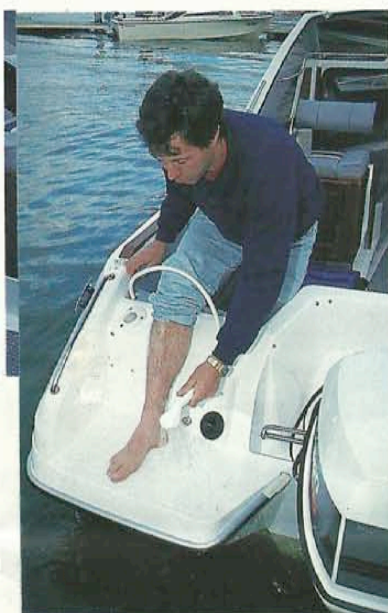
The Whitley Monterey is built using a unique process which commences with a silicon gel coat that offers exceptional gloss retention and greater durability. The hand laid construction technique which follows is your guarantee of

consistent strength throughout the hull and underscores the five year hull structure warranty. Sub floor stringers sourced from non-rain forest regions are selected for their clear straight grain and then fully 'glassed encased.

Inside the hull, the standard of fit out is truly five star quality. A precision moulded liner is fitted up front, while the custom fitted teak cabinet work, armour plate glass windows and colour coordinated upholstery set the Monterey apart from all other competitive models in this market segment.

## Specifications

<b>length</b>	5.8 M true centre line 6.4 M incl bowsprit & marlin boards
<b>beam</b>	7.15 M on trailer
<b>weight</b>	2.33 M
<b>deadrise</b>	1520 kg kerbside
<b>fuel capacity</b>	19 degrees at transom
<b>fresh water capacity</b>	72 litres plus - deck filled
<b>power ratings</b>	55 litres
<b>warranty</b>	90 hp to 175 hp outboard 4 cyl to V-6 cyl sterndrive 5 year structural warranty on hull



## Power Options

Whether your preference is for an outboard or sterndrive power package, the Whitley Monterey is available to suit your choice.

The outboard configuration has a 25" transom which takes a standard extra longshaft outboard engine. All Whitley Monterey outboard models are factory rigged with comprehensive instrumentation, Teleflex Morse steering system and control box prior to shipping to your authorised Whitley dealer for the

engine to be fitted. Our attention to detail is so complete that even the engine mounting holes are pre-drilled and resin coated at the factory for enhanced transom durability.

All sterndrive packages are fully fitted in the Whitley rigging bays, right down to the heavy duty marine battery with key in the ignition ready to fire. Sterndrives ranging from the economical 3.0 litre 4 cylinder models through to more powerful V-6 models are recommended.

## Disclaimer

*As new technology and advanced manufacturing techniques are constantly being developed in the quest to manufacture the finest marine products, Whitley Marine Industries Pty. Ltd. reserves the right to change models and specifications without incurring any obligation whatsoever.*

## The Whittley Family

Tradition is a highly prized commodity in the Australian boating industry, a priceless asset that money simply cannot acquire. The Whittley boating tradition began when brothers Jim and Ossie Whittley built timber pleasure cruisers for their mates.

Now some four decades later on, fibreglass has completely replaced timber in the hull and superstructure, but the family energy, devotion and pride which was lavished on those early Whittley cruisers, has intensified. The interior fit out of a Whittley boat is as fine an example of precision cabinetwork as anyone can expect to find.

The design qualities and construction skills that Jim Whittley honed over his lifetime is passed on every day to his sons Neville and Steven. Jim's daughter Angela is also a hands-on member of the team of craftspersons operating at the Whittley complex in Melbourne. These days Jim concentrates upon product development and tooling, while his wife Aileen heads the administration section. And behind the family team is a dedicated workforce of quality tradesmen who are skilled and trained boatbuilders.

The Whittley family is more than just a family of boat builders... they are experienced family boaters and perfectionists at their trade. To ensure total quality throughout, many of the manufacturing tasks often sent out to vendors, are performed in the Whittley workshop. The in-house dependence also ensures a smooth production flow.



A superbly equipped cabinet shop where highly experienced cabinet makers operate state of the art machinery, turns out all the teak consoles, doors, trim and cabinets fitted to Whittley boats.

Similarly all the upholstery requirements from vinyl padded seats to rich fabric bunks and settee cushions are designed and manufactured in the trim department. With total control over the trimming, new designs can be easily researched and developed.

Even the glazing used in Whittley boats is manufactured in-house. Aluminium frames are cut and welded together then glazed with armour plate glass before being fitted and sealed to the deck moulding. From here the individual boats pass into the rigging department where the maze of electrical, plumbing and power systems are installed to form a balanced, fully integrated marine system.

In a world hell bent on endless productivity gains, the "low volume - high quality" basis of Whittley



production ensures that your boating investment is soundly founded. Traditional boating values which are being carried forward to the 21st century by a new generation of the Whittley boat building family demonstrates sound long term confidence in quality boat manufacturing.

### Whittley Marine Industries Pty. Ltd.

A.C.N. 005 336 149

~~21 Sassa Road, Briar Hill VIC. 3086~~  
~~Phone (02) 424 4070 Fax (02) 424 4088~~

*The Whittley range of fine family cruisers is marketed in Australia through a select network of specialist dealers. These include...*

#### Victoria

~~Boronis Marine~~  
~~845 [unclear] Road~~  
~~Boronis [unclear]~~ 3155  
~~[unclear] [unclear]~~

*JV  
 Marine  
 05441377*

#### NSW

Hunt's Marine  
 625 - 635 Princes Highway  
 Blakehurst. NSW 2221  
 Ph. (02) 546 1324

#### Queensland

Northside Marine  
 166 Braun Road,  
 Deagon. Qld. 4017  
 Ph. (07) 269 0011

#### South Australia

Pitmans Marine  
 1275 South Road,  
 St. Mary's. SA 5042  
 Ph. (08) 277 3833